



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5521-041
Job Sheet 197234



Part No: D5521-041
Part Name: Oil Drain Hose Assembly
Part Weight: 0 lbs
Job Created: 7/3/19
Due Date: 7/22/19
Type: Stock
Note: DWG REV A SHEET 1 IPP REV:A 17.04.12 NEW ISSUE DD VERF:JFS IPP REV:B 17.05.12 AS PER DWG REV:A DD VERF:JFS
Ship Via:

Job Qty: 25 pcs
Status: New
Priority: Medium
Job Tracking No:
Created By: Marie Lajeunesse
Description:

DAS
28
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	25 pcs	7/22/19		0.00	5.00	Small Fab - 1		AUG 22 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	25 pcs	7/22/19		0.00	0.00	QC 5 - 10		AUG 23 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	25 pcs	7/22/19		0.00	0.00	Packaging 3 - 1 - B4B		AUG 23 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC ST 219
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	25 pcs	7/22/19	0.00 0.00		QC 21 - SA - 21	AUG 27 2019
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - ASSEMBLE AS PERR DWG AND NOTES
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5527-3	Activating Tool	25 pcs (1 ea)	110-Small Fab - 1	
D5528-1	Tubing	25 pcs (1 ea)	110-Small Fab - 1	
D5529-1	Double Ear Clamp	25 pcs (1 ea)	110-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D5527-3	25	26	0
	D5528-1	25	25	0
	D5529-1	25	34	0

Part Specifications

Specifications could not be found.

NCR No. _____		Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐													
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QS1042)													
Description Work Order Deviation				Disposition															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY															
				☐ Pressure/Forced				☐ Contamination				☐ Power Loss/Surge				☐ Positioned Wrong			
				☐ Bending				☐ Misaligned/off center				☐ Folio/Program				☐ Outside Tolerance			
				☐ Crushing				☐ BOM/Route				☐ Grain Direction				☐ Drawing			
				☐ Cracks				☐ Broken/Damage/Defect				☐ Weld				☐ Finish			
☐ Crimp/Kink/Ripple/Wave/Twist				☐ Incomplete/Unclear Instructions				☐ Wrong Stock Pulled				☐ Part Lost/Missing							
☐ Marks/Chatter				☐ Drill Holes				☐ Out of Sequence				☐ Misread							
☐ Mislabeled				☐ Fit/Function				☐ Off-set/Set-up											
Other/Details: _____																			
Completed By				Lead hand / Supervisor															
				QC / QA Coordinator															